



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4151-043
Job Sheet 175417



Part No: D4151-043

Job Qty: 13 ea

Part Name: Basket Fwd Hardpoint Assembly, Upper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/25/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEET 1 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 11.01.21 as per dwg revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	13 Ea	4/25/18	4/25/18	0.00	0.00	Start Up Small Fab-3			DAS 9-89 APR 23 2018
100	Small Fab	13 pcs	4/25/18	4/25/18	0.00	1.36	Small Fab-6			DAS 9-89 APR 23 2018
110	QC	13 pcs	4/25/18	4/25/18	0.00	0.00	QC5			DAS 9-89 APR 23 2018
120	Packaging	13 pcs	4/25/18	4/25/18	0.00	0.00	Packaging3-2			DAS 9-89 APR 23 2018
130	QC21-SA	13 Ea	4/25/18	4/25/18	0.00	0.00	QC21			DAS 9-89 APR 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C13A	Bolt	26 Ea (2 ea)	90-Start up Operation	50571/86
D4151-3	Upper Hardpoint Plate	26 Ea (2 ea)	90-Start up Operation	5058597
D4151-7	Fwd Eyebolt Receiver (Upper)	13 Ea (1 ea)	90-Start up Operation	5046634x3 5062082 x10
MS21043-4	Nut	26 Ea (2 ea)	90-Start up Operation	5058086
NAS1149C0432R	Washer	52 Ea (4 ea)	90-Start up Operation	5025712

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C13A	26	143	0
	D4151-3	26	30	0
	D4151-7	13	13	0
	MS21043-4	26	1,179	0
	NAS1149C0432R	52	2,605	0

Part S

Specification



Container No: S063713

Part: D4151 - 043

Job No: 175417

Serial No/Batch: S063713

Revision:

Inspector:

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Date: 04/23/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002698	S063712	AN4C13A	Bolt	s054186	ST344	26
002698	S063711	D4151-3	Upper Hardpoint Plate	s058597	ST082	26
002698	S046624	D4151-7	Fwd Eyebolt Receiver (Upper)	S045518	ST082	3
002698	S062082	D4151-7	Fwd Eyebolt Receiver (Upper)	S061796	ST082	10
002698	S063710	MS21043-4	Nut	s038086	ST302	26
002698	S063709	NAS1149C0432R	Washer	s025742	ST266	52

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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